SIMPLI-DEMO IMPACTS -

THE TECHNOLOGIES DEVELOPED IN SIMPLI-DEMO HAVE IMPACT ON THREE LEVELS:

- → The end-user cases that serve as representatives of major classes of processes in the specialty chemicals industry
- → The specialty sector in the chemical industry
- ightarrow The chemical industry at large

THE SPECIALTY CHEMICALS SECTOR:

- $\,\rightarrow\,$ covers areas such as paints and inks, crop protection, dyes and pigments
- → is the most heterogeneous group of all chemical sectors with regard to products, applications, production processes, HSE requirements and business structure
- → offers chemical products which provide a wide variety of effects on which many other industry sectors rely

EXPECTED BENEFITS: —



30 TO 80 % ENERGY SAVINGS



40 TO 70 % RESOURCE EFFICIENCY



UP TO 60 % REDUCTION IN $\mathrm{CO_2}$ EMISSION



20 TO 45 % SAVINGS IN CAPEX



45 TO 55 % SAVINGS IN OPEX

SIMPLI-DEMO PARTNERS -

END-USER CHEMICAL COMPANIES

Coatex SAS, France Arkema France, France GE Healthcare, Norway Megara Resins, Greece

TECHNOLOGY SUPPLIERS

Weber Ultrasonics AG, Germany Muegge GmbH, Germany

UNIVERSITIES AND RESEARCH INSTITUTIONS

KU Leuven, Belgium

National Technical University of Athens, Greece

TU Dortmund University, Germany

Fraunhofer Institute for Chemical Technology, Germany

Fraunhofer Institute for Structural Durability and System Reliability, Germany Heriot-Watt University, United Kingdom

SERVICE PROVIDERS

AristEng Sàrl, Luxembourg LeiKon, Germany



























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SONICATION AND MICROWAVE PROCESSING OF MATERIAL FEEDSTOCK







START DATE: 1ST OCT 2022 **DURATION:** 48 MONTHS

BUDGET: 9.4 MILLION €



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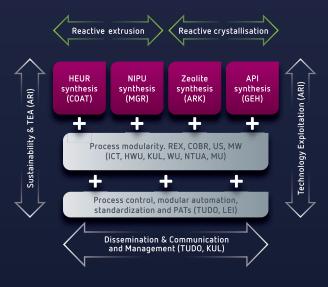


OBJECTIVES

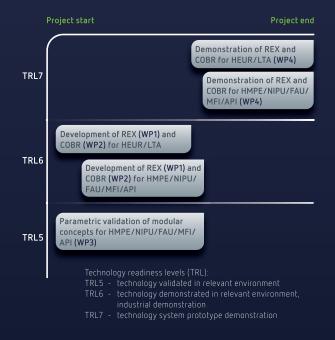
- → optimize and validate continuous multiphase reactions that involve solids or viscous phases in modular process equipment, based on prior validation in the lab
- → design, validate and demonstrate pilot-scale intensified reactors that efficiently integrate modular flow technology
- → develop and implement efficient process control and innovative automation strategies for modular, flexible continuous plants with actuation by alternative energy
- → assess the sustainability and techno-economics of the intensified processes compared to current industrial practice
- → evaluate the potential adaptability, exploitation and multiplication of the developed technologies in other industrial processes and sectors

CONVENTIONAL PROCESSES: 500 years ago till now Heat transfer by Low resource efficiency Uncontrolled product quality SIMPLI-DEMO High resource efficiency Controlled product quality

SIMPLI-DEMO PROJECT CONCEPT



TIMELINE FROM LAB TO MARKET



CASE STUDIES

At the core of the SIMPLI-DEMO project are the three case studies, serving as representatives for process classes of high importance in the chemical industry. The four representative use cases will be validated in the relevant environment (TRL5) and then demonstrated in the relevant (TRL6) and operational (TRL7) industrial environment.



Polyurethane synthesis to form hydrophobically modified ethoxylated urethanes (HEUR), with COATEX as the end user

ARKENNA COATEX

Synthesis of non-isocyanate based polyurethane (NIPU) with MEGARA as



CASE STUDY 1 & 2

For the application area of reactive extrusion two case studies with different TRL are selected.



Zeolite (LTA/FAU/MFI) synthesis with ARKEMA as end user

ARKEMA COATEX

CASE STUDY 3 & 4

For the application area of reactive crystallization, two other case studies with different TRLs have been selected.



Drug (API) synthesis with GE HEALTHCARE as end user

